



GREWIN INDUSTRIAL GROUP CO.,LTD.

TEL/WhatsApp: +86 18622096679

Mail: admin@coilwindingmachinechina.com

Web:www.coilwindingmachinechina.com



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NAME: GWFC-60D Rotor double flying fork winding machine



Parameter:

Size:	1450*1200*1400mm
Weight:	600KG
Rotor Diameter :	25-85mm

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Commutator diameter:	12-50mm
Applicable rotor stack thickness:	10-100mm
Power:	380V 3.0KW
Gas consumption:	0.6 L/min
Main configuration:	
Controller:	Omron
Motor:	servo motor
Touch screen:	Schneider
Pneumatic components:	AirTAC
Guide rail:	Taiwan Shang Yin
Bearing:	NSK/IKO
Sensor:	ArTAC
Tensioner:	Electronic tension band display

Device functions and principles:

The equipment is controlled automatically by servo motor, and the rotor is run automatically by winding, hanging and cutting.

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The main components are the winding flying fork part, the indexing hook mechanism part, the cutting mechanism and other mechanical parts and control motors, electrical appliances.

The auxiliary component is the frame part, the hood part and the pay-off frame part.

Device Action Flow:

1. Manually place the rotor on the initial positioning tool → start the device → feed the rotor → clamp the rotor, and exit the initial positioning;
2. → Automatic indexing to hang the first hook hook →, indexing to pull the break wire head →, indexing to the first slot winding
3. → After winding a slot, → the second hook hook of the rotor indexing → the wire winding of the second slot indexing
4. → Repeat the above actions to complete each slot winding hook (according to the number of slots set by the program)
5. Pull the end of the broken wire after completion, release the chuck, and wind the next rotor

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PACKAGING:

Packaging Material: Carton/Wooden case with foam inside.

1.General package(Paper carton or plastic bag): For small equipped parts for Multi Spindle Coil Winding

Machine , Package it with form and pack paper to guarantee unbroken during the transport.

2.Wooden case package: For larger scale Multi Spindle Coil

Winding Machine ,we have special skilled

carpenter, who would make the proper wooden case with exact thickness,density,length. The up arrow ↑marked on the outer wooden

case. Buffer material would be put in the wooden case to prevent

crack and shock.

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FACTORY:

We-GREWIN INDUSTRIAL GROUP is expert in winding machines lines for 28Years. Our Grewin have ISO9001:2015,CE approvals,Machines'Patents,"high-tech enterprises"by the government.

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