



GREWIN INDUSTRIAL GROUP CO.,LTD.

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NAME:GWA-DM009 Double station fully automatic hook winding machine



GREWIN INDUSTRIAL GROUP CO.,LTD.

Add: The fourth floor A-A3 zone aviation business area,Dongli Distr,Tianjin,China.



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SPECIFICATION:Main technical parameters table: (Unit: mm)

Equipment model	
Applicable core	Out diameter: 20-57mm Inner diameter: greater than 8mm Height : 5-30mm(different core size with different fixture)
Wire Diameter	0.6-2.5mm, wire length 0.6-4.2m
Control system	PLC+ touch screen
Power source	220V 8A 2KW
Gas source	0.4-0.6Mpa
Size	1500mm*1300mm*2300mm
Weight	800kg

FEATURES:

1. Winding fixture: The combination of the rubber wheel and the belt makes the core hold more tightly and the rotation Angle more accurate
2. Simple threading, fast and accurate
3. Number of axes: 5-axis servo control, other stepper drive
4. Winding Angle: 0-180° around 1-3 layers, 0-360° 1-2 layers
5. Simple structure, easy control, convenient maintenance

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6. Feeding method: centrifugal tray or turret feeding is optional, convenient and fast
7. Cable length: the bottom frame of the machine is raised, and the length of the winding can reach 4.2 meters
8. Separate frame production, convenient transfer, installation
9. Program design and input: all Chinese operation interface, standard Windows operation mode, stacked programming method, can greatly reduce the requirements of field programming technicians
10. Program break motion mode and automatic mode, easy to adjust the machine operation
11. Control mode: PLC+ touch screen control

Installation condition

1. Temperature 5°C~40°C;
2. Humidity 20% to 80%RH.

Note: No explosive, flammable, corrosive gas; There is no vibration source around; Less dust.

Installation procedure

1. After the machine bottom frame is moved to the position, place the shelf on the iron plate of the bottom frame in the correct direction, and install the fixing

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screws;

2. Put down the four footing feet of the bottom frame and ensure that the four handling casters are off the ground. After leveling the machine, screw the footing.

3. Connect the single-phase 220V AC power supply to the ground cable.

4. Connect the gas pipe and check that the pressure is above 0.4Mpa-0.6Mpa (dehumidifying clean air);

5. Check the position of each part of the machine, cut the rolling strip of the picking shaft to ensure that the picking shaft can move up and down;

Turn on the main power switch, the panel light is on, and the machine is powered on.

Operating Steps

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1. Switch on the power supply, air source, put in the magnetic ring, good both sides of the copper wire;
2. Device initialization is displayed on the touch screen. Wait.
3. After initialization, press the upper left corner of the touch screen to return to the original device. At this time, the touch screen appears to return to the original device.
4. Press the start button on the panel or click the main page to start;
5. Press the hand/self button on the panel to automatic, and the machine will start to run;
6. The cleaning mode can be used in exchange or shutdown;
7. If you stop, you can power off after the cleaning is completed.

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PRACTICAL APPLICATION :

TRAINING CUSTOMER TO OPERATE WINDING MACHINE :

- 1.All service engineers with 10 years experience are gotten special technology training, who can deal with various breakdown problem.
- 2.Guide the user to use accurately and how to maintain the product.
Provide free consultation about production process technology of electronic products.
- 3.In order to guarantee the machine used normally, we'd have training on how to operate, use and maintain our product by English manual, video, guiding on line.



PACKAGING:

Packaging Material: Carton/Wooden case with foam inside.

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1. General package(Paper carton or plastic bag): For small equipped parts for Toroidal Transformer Winding Machine , Package it with form and pack paper to guarantee unbroken during the transport.

2. Wooden case package: For larger scale Toroidal Winding machine ,we have special skilled carpenter, who would make the proper wooden case with exact thickness,density,length. The up arrow ↑marked on the outer wooden case. Buffer material would be put in the wooden case to prevent crack and shock.



Below is the name of all listed accessories for the machine and construction diagram.

(Note:Different machines have different equipped parts)

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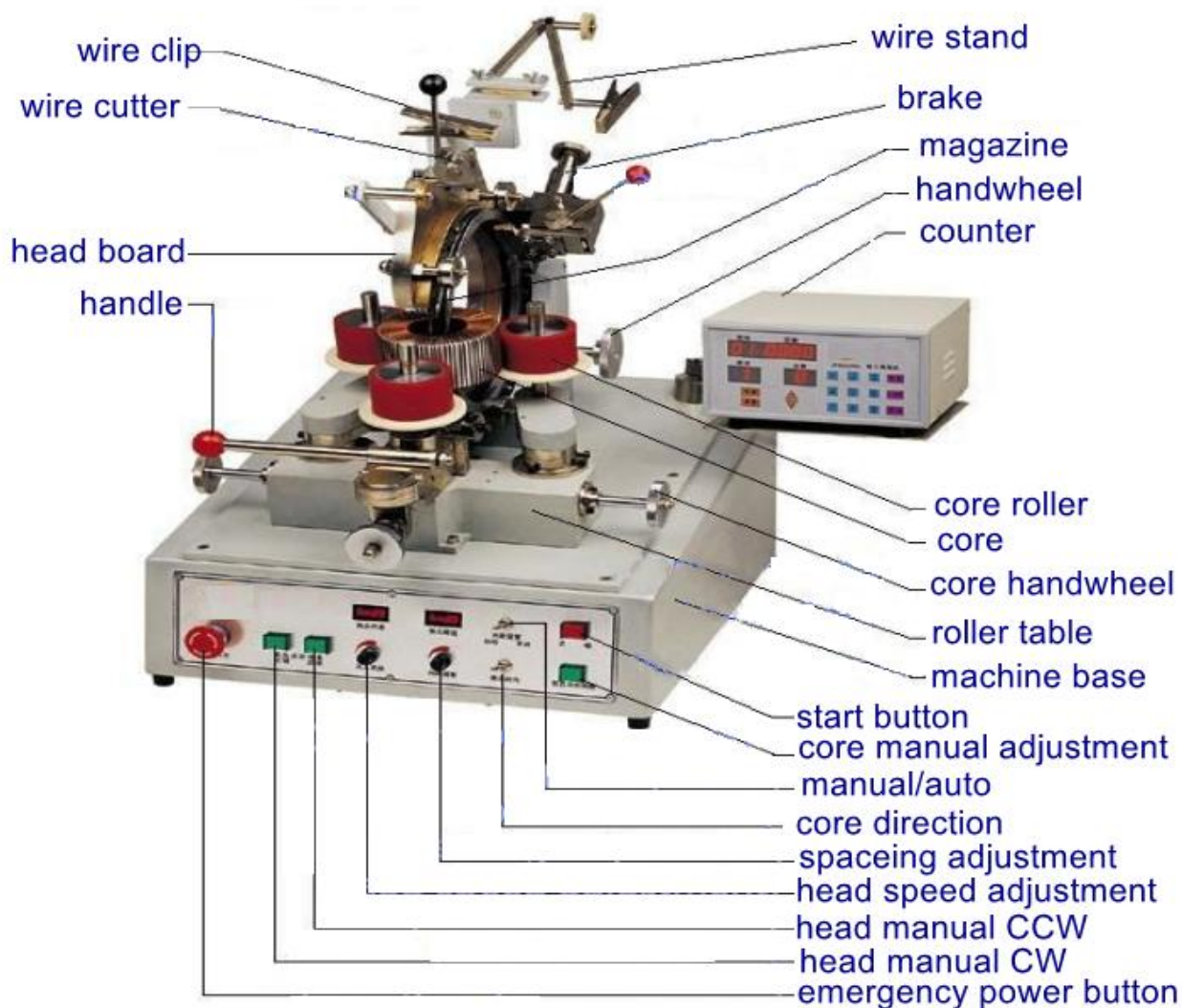
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FACTORY:

We-GREWIN INDUSTRIAL GROUP is expert in winding machines lines for 28Years. Our

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Grewin have ISO9001:2015,CE approvals,Machines'Patents,"high-tech enterprises"by the government.



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